國立臺北科技大學 105 學年度碩士班招生考試

系所組別:3510 化學工程與生物科技系化學工程碩士班甲組

第三節 化工熱力學與反應工程

第一頁 共一百

- 1. 本試題共六題,共100分。 2. 請標明大題、子題編號作答,不必抄題。
- 部答案均須在答案卷之答案欄內作答,否則不予計分。
- 1. The metal evaporation rate $W(g \cdot cm^{-2}s^{-1})$ in thin film deposition is :

$$W = 5.83 \times 10^{-2} \frac{P_{\nu} M^{1/2}}{T^{1/2}}$$

Since P_{ν} is temperature-dependent, the vapor pressure-temperature relationship is defined as:

$$\log_{10} P_{\nu} = A - \frac{B}{T}$$

where P_{ν} is pressure (torr), T is temperature (K) and M is molecular weight.

Calculate the evaporation rate for an aluminum (M=27) at 1219°C. (10%)

Data : A=8.79, $B=1.594\times10^4$.

2. You have just been delivered a tank containing a mixture of n-butane (83.3% by mol) and n-octane at 25°C and 1 bar. Your boss asks you to measure the viscosity of the mixture, so you have to take a sample for analysis. One technician says you should collect the sample in a test tube because the contents are in the liquid phase. Another technician says you should use a balloon because the contents of the tank are in the vapor phase. A third technician is looking at you waiting for your instructions. What do you do? State all your assumptions and justify your reasoning with calculations. (20%)

Additional data: The saturation pressures of n-butane and n-octane are 2.34 bar and 0.0175 bar, respectively.

3.A gas is found to obey the following equation of state:

$$P(V-b)=RT$$

Obtain the entropy and enthalpy departure from the ideal gas. (20%)

4. When a concentrated urea solution is stored it slowly condensed to biuret by the following elementary reaction:

$$2NH_2 - CO - NH_2 \rightarrow NH_2 - CO - NH - CO - NH_2 + NH_3$$

To study the rate of condensation a sample of urea (C=20 mol/liter) is stored at 100° C and after 7 hr 40 min we find that 1 mol% has turned into biuret. Find the rate equation for this condensation reaction. (15%)

5.A specific enzyme acts as catalyst in the fermentation of reactant A. At a given enzyme concentration in the aqueous feed stream (25 liter/min) find the volume of plug flow reactor needed for 95% conversion of reactant A (C_{A0} =2 mol/liter). (15%)

The kinetics of the fermentation at this enzyme concentration is given by

$$A \rightarrow R$$
, $-r_A = \frac{0.1C_A}{1 + 0.5C_A} \frac{mol}{liter \cdot min}$

6. Chemical A reacts to form R (k_1 =6 hr⁻¹) and R reacts away to form S (k_2 =3 hr⁻¹). In addition R slowly decomposes to form T (k_3 =1 hr⁻¹). If a solution containing 1.0 mol/liter of A is introduced into a batch reactor, how long would it take to reach $C_{R,max}$, and what would be $C_{R,max}$? (20%)